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**Air Starters** 

Models 150BMPD88R54-3335 and 150BMPD88L54-3336

# Installation and Maintenance Information



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(Dwg. TPA1405)

Item	Part Description	Part Number	Item	Part Description	Part Number
1	Motor Housing Cover Assembly (I-1/4")	150BMP-A102A	30	Planet Gear Frame Retaining Ring	C6H20A-6
2	Lubricator Port Plug (3)	HSPPS-3	31	Gear Case Cover Assembly	101BMP-A378-2
3	Bushing	ST400-81	<b>‡</b> 32	Gear Case Cover Seal	150BMP-607
4	Nameplate	150BM-301	<b>‡</b> 33	Piston Seal	150BMP-604
4A	Nameplate	VSM-962	34	Drive Housing Cap Screw (12)	10BM-744
5	Nameplate Screw (5)	R4K-302	35	Drive Housing Cap Screw	
6	Motor Housing Cover Cap Screw (4)	107-25	1	Lock Washer (12)	10BM-67
7	Cover Cap Screw Lock Washer (4)	D02-504	36	Piston Assembly	150BMP-703
<b>‡</b> 8	Motor Housing Cover Gasket	150LF-283	‡36A	O-Ring	150BMP-337
<b>‡</b> 9	Rear Rotor Bearing	R3H-24	37	Shift Ring (two halves)	101BMP-705-1
<b>‡</b> 10	Rear Rotor Bearing Retainer	G57-729	38	Shift Ring Retainer	10BMP-606
11	Rear End Plate	150LF-12A	39	Shift Ring Spacer	10BMP-602
12	Cylinder	150BM-3	40	Piston Return Spring	101BMP-700-1
13	Cylinder Dowel	10BM-98	42	Starter Drive	
<b>‡</b> 14	Vane Packet (set of 5 Vanes)	10BM-42-5	1	for Model D88R54	101BMP-299-1
15	Rotor	10BMP-53	1	for Model D88L54	101BMP-299-2
16	Front End Plate	150LF-11A	45	Drive Housing Assembly	150BMP-300A-88-1
17	Front Rotor Bearing	S12-218	<b>‡ 46</b>	Drive Housing Bearing	ML50K-318
18	Motor Housing	10BM-40	*	Air Strainer Assembly	K4U-A267AT
<b>‡</b> 19	Gear Case Gasket	150LF-284	*	Air Strainer Cap	K4U-286AT
20	Rotor Pinion Spacer	101BMPD-753	*	Air Strainer Plug	22SR-165
21	Rotor Pinion	101BMPD-17	*	Air Strainer Screen	K4U-61AT
<b>‡ 22</b>	Rotor Pinion Retainer	10BM-69	*	Air Strainer Nipple (1-1/4" x 2-1/2")	SS350-HN20
23	Gear Case	101BMPD-37	*	Road Splash Deflector Assembly	150BM-A735
24	Planet Gear Frame	101BMPD367-1	*	Muffler Assembly	150BM-A674
25	Planet Gear Assembly (3)	101BMPD-A10	*	Tune-up Kit (includes illustrated	
26	Planet Gear Bearing (3)	D01-243	1	parts 8, 9, 10, 14, 19, 22, 32,	150BM-TK2
27	Planet Gear Shaft (3)	101BMPD-191	1	33, 36A and 46)	
28	Planet Gear Frame Thrust Ring	R3H-511			•
29	Planet Gear Frame Bearing	101BMPD-510	1		

#### Air Starters Models 150BMPD88R54-3335 and 150BMPD88L54-3336 - Parts List

‡ Indicates Tune-up Kit part.

\* Not Shown

### Lubrication

For temperatures above  $32^{\circ}$  F ( $0^{\circ}$  C), use a good quality SAE 10 non-detergent motor oil. For temperatures below  $32^{\circ}$  F ( $0^{\circ}$  C), use diesel fuel. We recommend the use of an **Ingersoll Rand** No. HDL2 lubricator which is designed for air or gas driven starters. Use of this lubricator will help to eliminate costly downtime caused by lubrication neglect.

#### **Starter Reorientation**

Starters can be assembled in different angular positions to provide a variety of locations for the inlet, exhaust and mounting flange holes. Reorient only if necessary to mount the starter to the engine or connect air lines to the starter.



## **Parts and Maintenance**

When the life of the tool has expired, it is recommended that the tool be disassembled, degreased and parts be separated by material so that they can be recycled.

Tool repair and maintenance should only be carried out by an authorized Service Center.

Refer all communications to the nearest Ingersoll Rand Office or Distributor.

#### **Related Documentation**

For additional information refer to:

Product Safety Information Manual 45558624.

Manuals can be downloaded from www.ingersollrandproducts.com.

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